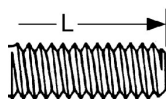


80°/82° - Flat Head - Type III-Type I Combo (Square-Phillips Combo)



GRADE MARK

THREAD DATA		
Size: #10	Threads per in.: 32	Series Designation: UNF
Thread Class or Type: 2A	Major Diameter: 0.1891 - 0.1831	Pitch and Functional Dia.: 0.1688 - 0.1658
Tensile Stress Area: 0.0200	Standard: ASME B1.1 - 2003 (R2008)	
DIMENSIONAL DATA		
Type: 80°/82° - Flat Head - Type III-Type I Combo (Square-Phillips Combo)	Standard: ASME B18.6.3 - 2013 (reference)	Nominal Diameter: 0.19
A - Head Diameter: 0.362 - 0.333	H - Head Height: 0.116 ref	Driver Size: 2R
Penetration Depth: Sq: 0.075 - 0.060 (Ph: 0.102 ref.)	Wobble: Sq: 3° max.	F - Protrusion Height: 0.042 - 0.025
G - Gage Diameter: 0.313	M - Ref. Recess Dim.: 0.198	L - Length: 1
Length Tolerance: -0.03		
PHYSICAL REQUIREMENTS		
Nominal: 0.19	Standard: ASME B18.6.3-2013, Machine Screw (carbon steel)	Typical Materials: low carbon steel, 1010 through 1022
Hardness: HRB 100 - 70	Tensile Load, Min. (lbf): 1,200	Yield PSI, 2% Offset, Machined Specimen: 36,000
Tensile Strength, Min. (psi): 60,000	Calculated Shear Load-BODY (ref.)(lbf): 720	Calculated Shear Load-THREADS (ref.)(lbf): 600
Straightness Factor: N/A	Calculated Pretension ² (lbf) : 540	Tightening Torque ¹ : 2 ft.lbf, 23 in.lbf, 2.6 Nm
FINISH DATA		
Finish: Zinc & Clear, non-hexavalent/Cr(VI) free - .0001"/ 3µm	K factor (ref. DIN 946): 0.22	Standard: ASTM F1941/F1941M-2016, Fe/Zn 3AN

¹ These torque values are based on K factors determined using DIN 946, tightening tension of 75% of the yield strength, and the calculation formula T=KDP. These values are advisory only. The torque for assembling critical joints should be determined and/or verified through actual experimentation by the user. The IFI is not responsible for any losses or claims resulting from the use of these values.² Calculated Pretension is equal to 75% of the bolt's yield strength achieved when using the indicated Tightening Torque.